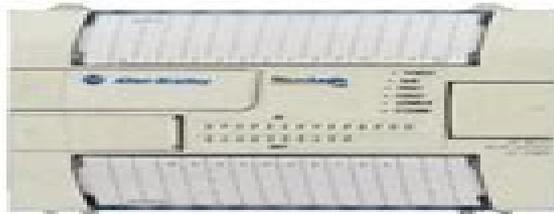


(comptage rapide, E/S analogiques ...) et recevoir des extensions en nombre limité.

Ces automates, de fonctionnement simple, sont généralement destinés à la commande de petits automatismes.

De type *modulaire*, le processeur, l'alimentation et les interfaces d'entrées / sorties résident dans des unités séparées (**modules**) et sont fixées sur un ou plusieurs **racks** contenant le "fond de panier" (bus plus connecteurs).

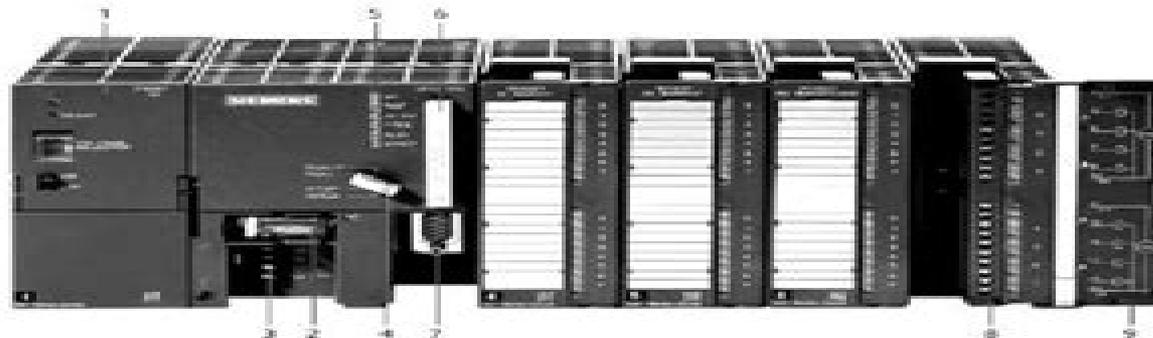
Ces automates sont intégrés dans les automatismes complexes où puissance, capacité de traitement et flexibilité sont nécessaires.



Automate compact (Allen-bradley)



Automate modulaire (Modicon)



Automate modulaire (Siemens)

1 Module d'alimentation 6 Carte mémoire

2 Pile de sauvegarde 7 Interface multipoint (MPI)

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Dominique Lepage, Jacques Gillot

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La pratique des automates programmables industriels Gérard Marie,1984 **Les automates programmables industriels** William Charles Bolton,2010 Un automate programmable industriel API est un dispositif électronique destiné à la commande de processus industriels Il contrôle les actionneurs grâce à un programme informatique qui traite les données d'entrée recueillies par des capteurs L'API est structurée autour d'une unité de calcul processeur de cartes d'entrées sorties de bus de communication et de modules d'interface et de commande Ces mini ordinateurs industriels sont de plus en plus sophistiqués et requièrent un minimum de compétences pour être utilisés efficacement L'objectif de ce livre est de rassembler les connaissances essentielles sur ce sujet pour acquérir rapidement la maîtrise de ces dispositifs Très illustré plus de 400 schémas il présente bien sûr les principes de fonctionnement et de mise en œuvre mais aussi plus de 250 tests d'autoévaluation des connaissances QCM avec leur réponse **Automatique industrielle en 20 fiches- 2e édition** Gérard Boujat,Patrick Anaya,2013-06-05 Comment aller à l'essentiel comprendre les méthodes et les démarches avant de les mettre en application Comme pour faciliter aussi bien l'apprentissage que la révision la collection EXPRESS vous propose une présentation simple et concise de l'Automatique industrielle en 20 fiches pédagogiques Chaque fiche comporte les idées clés connaître la méthode mettre en œuvre des applications sous forme d'exercices corrigés Contenu Système automatisé de production L'information et ses supports Numération et codes Les réseaux Les capteurs Les automates La programmation GRAFCET GEMMA Les fluides pneumatiques et hydrauliques Les vannes et les moteurs La sécurité et la sûreté Les Automates programmables industriels Gilles Rouchouse,1981 *Automates programmables industriels* ,1985 **La pratique des automates programmables industriels** Gérard Marie,1984 **Automates programmables industriels** André Simon,1991 **Le GRAFCET** Simon Moreno,Edmond Peulot,2002 Le Graphique Fonctionnel de Commandes tapes Transitions plus communément appelé GRAFCET constitue aujourd'hui l'outil d'analyse le plus performant pour conduire l'étude des automatismes séquentiels Supplantant la plupart des autres méthodes d'analyse et de synthèse il est désormais la base de la réalisation de la majorité de ces automatismes Mais comment passer de l'analyse d'un problème d'automatisme par GRAFCET à sa réalisation C'est ce qui répond le présent ouvrage rédigé à l'attention des techniciens débutants et confirmés qui ils se trouvent en formation initiale ou continue ou en activité dans un bureau d'études ou un service de maintenance Câblage des entrées et sorties des automates programmables industriels dédiés à la sécurité Dominique Lepage,Jacques Gillot,2003 La pratique des automates programmables industriels ,1984 *La Pratique des automates programmables industriels* Gérard Marie,1987 Automate programmable industriel Gaignard, Napoléon,Collège de Granby,IBM Canada Ltée à Bromont,1992 **Automates programmables, commande et réglage, capteurs** Henri Nussbaumer,1987-06-01 *L'automate programmable industriel PB15 et ses applications* ,1985 *Automates programmables industriels* Jean-Claude Humblot,1993

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