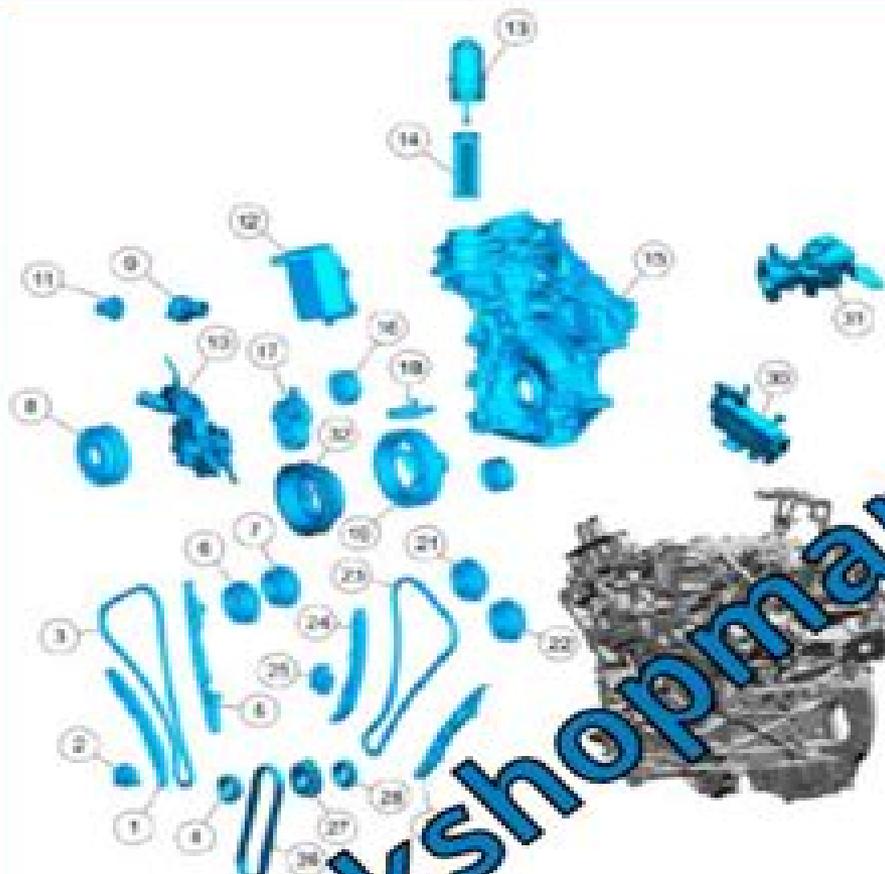


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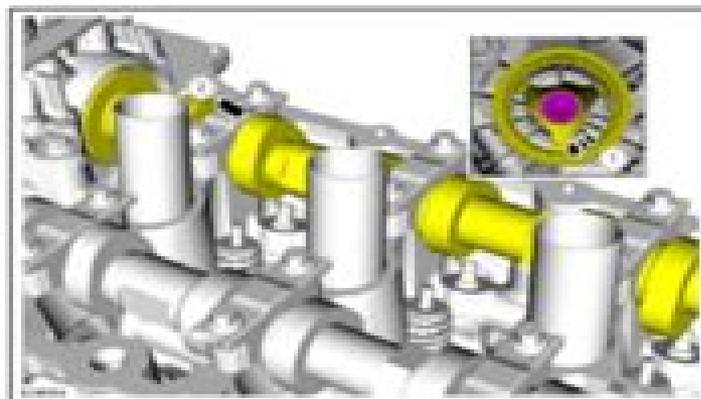


Camshaft Retention Springs

Always use Ford Motor Company (FORD) parts.

Remove the RH VCT unit. Refer to [Variable Camshaft Timing \(VCT\) Unit](#).

Remove the camshaft guide rail clearance to position the camshaft lobe spread for the camshaft roller followers to be installed.



NOTE: Do not allow the valve keepers to fall off the valve or the valve may drop into the cylinder. If a valve drops into the cylinder, the cylinder head must be removed.

NOTE: It may be necessary to push the valve down while compressing the spring.

- Install Special Service Tool (SST) 101-1431 Retainer, Roller Roller Followers.
- Turn the lobe on the special tool clockwise to depress the valve and spring.

Part Number	Description
6K255	RH timing chain tensioner arm
6L766	RH timing chain tensioner
6Z68	RH timing chain
6306	Crankshaft sprocket
6M156	RH timing chain guide
6B297	RH exhaust variable Camshaft Timing (VCT) unit
6B297	RH intake variable Camshaft Timing (VCT) unit

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Lingsheng Yao



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