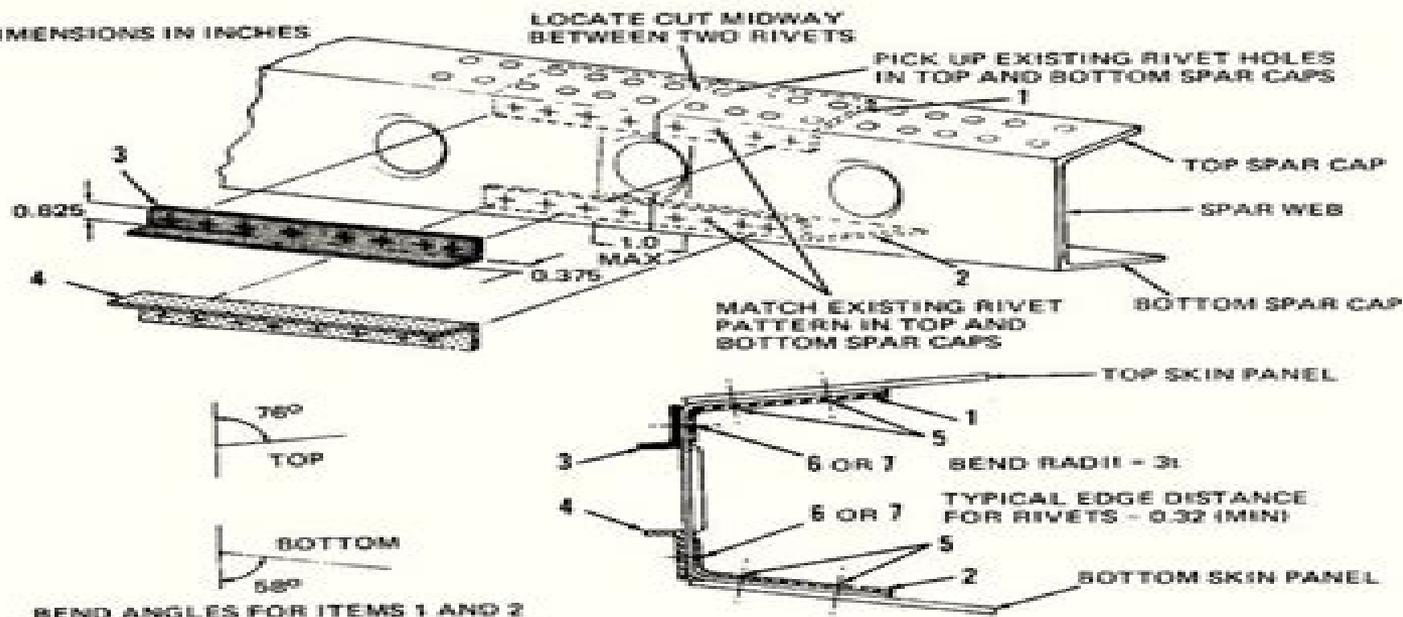


DE HAVILLAND CANADA
DASH 7
STRUCTURAL REPAIR

GUIDE TO SAMPLE ILLUSTRATION - SEE TABLE FOR DESCRIPTION OF REPAIR PARTS AND FASTENERS

- ITEMS 1 AND 2: CAP ANGLES SHOWN BY BROKEN LINE FOR HIDDEN DETAIL, AND ARE SCREENED IN CROSS SECTION THROUGH REPAIR.
- ITEMS 3 AND 4: WEB ANGLES VISIBLE IN VIEW OF REPAIR SCHEME ARE SCREENED WITH MATCHING SCREEN IN CROSS SECTION THROUGH REPAIR.
- ITEM 5: EXISTING RIVET POSITIONS ARE PICKED UP (SHOWN \bigcirc) TO ATTACH CAP ANGLES ITEMS 1 AND 2 TO TOP AND BOTTOM SPAR CAPS. USE RIVETS NAS 1097AD4 AS LISTED IN TABLE.
- ITEMS 6 OR 7: RIVETS (SHOWN $+$) ARE INSTALLED BY REPAIR SCHEME AND ATTACH WEB ANGLES 3 AND 4 TO SPAR WEB. EITHER MS20470AD4 OR CR2249-4 RIVETS MAY BE USED AS LISTED IN TABLE.

ALL DIMENSIONS IN INCHES



REPAIR MATERIAL				FASTENER		
ITEM NO	QTY	DESCRIPTION	MATERIAL	ITEM NO	TYPE	PART NO
1	1	CAP ANGLE	0.040 2024-T3	5	RIVET	NAS1097AD4
2	1	CAP ANGLE	0.040 2024-T3	6	RIVET	MS20470AD4
3	1	WEB ANGLE	0.040 2024-T3	7	RIVET	CR2249-4
4	1	WEB ANGLE	0.040 2024-T3			

SAMPLE ILLUSTRATIONS

FIGURE 2 (SHEET 1)

INTRODUCTION

Aircraft Structural Repair Manual

**Canada. Occupational and Career
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Aircraft Structural Repair Manual:

Technical Manual Naval Air Systems Command,2018-10-19 Technical Order TO 1 1A 1 is one of a series of manuals prepared to assist personnel engaged in the general maintenance and repair of military aircraft This manual covers general aircraft structural repair This is a Joint Service manual and some information may be directed at one branch of the service and not the other Wherever the text of the manual refers to Air Force technical orders for supportive information refer to the comparable Navy documents see Table 1 The satisfactory performance of aircraft requires continuous attention to maintenance and repair to maintain aircraft structural integrity Improper maintenance and repair techniques can pose an immediate and potential danger The reliability of aircraft depends on the quality of the design as well as the workmanship used in making the repairs It is important that maintenance and repair operations be made according to the best available techniques to eliminate or at least minimize possible failures Soldier's Manual United States. Department of the Army,1978 **Aviation Structural Mechanic S 3 & 2** United States. Bureau of Naval Personnel,1966 *Winjeel Aircraft Structural Repair Manual* Australia. Royal Australian Air Force,1977 *Structural Repair Manual* Canadair Limited,Canada. Royal Canadian Air Force,1959 Commander's Manual United States. Department of the Army,1978 **Structural Repair Manual** ,1961 **Aviation Structural Mechanic S 3 & 2** Jerry C. Stewart,1982 **Army Aviation Maintenance Engineering Manual** United States. Department of the Army,1966 **F-27 Series Structural Repair Manual** Fairchild Engine and Airplane Corporation. Fairchild Aircraft and Missiles Division,1958 Structural Repair Manual for the Model DC-4 Series Airplane Douglas Aircraft Company,1948 **Structural Repair Manual for the Model DC-6 Airplane** Douglas Aircraft Company,1952 **F-27 Series FAA Approved Structural Repair Manual.** Fairchild Hiller. Aircraft Division,1966 **Structural Repair Manual** Canadair Limited,Canada. Royal Canadian Air Force,1962 Aircraft Structural Repair Technician Canada. Occupational and Career Information Branch,1992 This occupational analysis is directed at the aircraft structural repair technician whose primary responsibilities include assessing damage and corrosion of aircraft structures repairing replacing and modifying sheet metal and or composite structures and repairing fabric surfaces and wood structures This document provides a guide to the analysis a list of occupations involved descriptions of the basic knowledge and experience required and specific knowledge required for sheet metal structures composite structures fabric and wood repair and specialized work practices and processes *Aviation Maintenance Ratings Fundamentals* ,1990 Fundamentals and Procedures of Airframe Maintenance (FM 1-563) Department Army,2012-11-30 This manual is a training guide and basic reference manual on airframe maintenance and report for airframe repairers It contains general information on structural repair of Army fixed and rotary wing It is not directed to specific aircraft For information on structural repairs for a specific aircraft type refer to the applicable aviation unit maintenance AVUM and aviation intermediate maintenance AVIM technical manuals for that type of aircraft SA226/7 Series Fairchild Aircraft

Corporation,1983 **Technical Manual** United States. Air Force,1969
Instructions United States. Air Force,1970

Technical Manual, Structural Repair

This book delves into Aircraft Structural Repair Manual. Aircraft Structural Repair Manual is an essential topic that must be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Aircraft Structural Repair Manual, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:
 - Chapter 1: Introduction to Aircraft Structural Repair Manual
 - Chapter 2: Essential Elements of Aircraft Structural Repair Manual
 - Chapter 3: Aircraft Structural Repair Manual in Everyday Life
 - Chapter 4: Aircraft Structural Repair Manual in Specific Contexts
 - Chapter 5: Conclusion
 2. In chapter 1, the author will provide an overview of Aircraft Structural Repair Manual. This chapter will explore what Aircraft Structural Repair Manual is, why Aircraft Structural Repair Manual is vital, and how to effectively learn about Aircraft Structural Repair Manual.
 3. In chapter 2, the author will delve into the foundational concepts of Aircraft Structural Repair Manual. The second chapter will elucidate the essential principles that need to be understood to grasp Aircraft Structural Repair Manual in its entirety.
 4. In chapter 3, this book will examine the practical applications of Aircraft Structural Repair Manual in daily life. The third chapter will showcase real-world examples of how Aircraft Structural Repair Manual can be effectively utilized in everyday scenarios.
 5. In chapter 4, the author will scrutinize the relevance of Aircraft Structural Repair Manual in specific contexts. This chapter will explore how Aircraft Structural Repair Manual is applied in specialized fields, such as education, business, and technology.
 6. In chapter 5, this book will draw a conclusion about Aircraft Structural Repair Manual. The final chapter will summarize the key points that have been discussed throughout the book.
- This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Aircraft Structural Repair Manual.

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