

## Fuel Injection Pump - Install - Delphi DP210

1. Use Tooling (C) to ensure that the No. 1 cylinder is at the top center compression stroke.

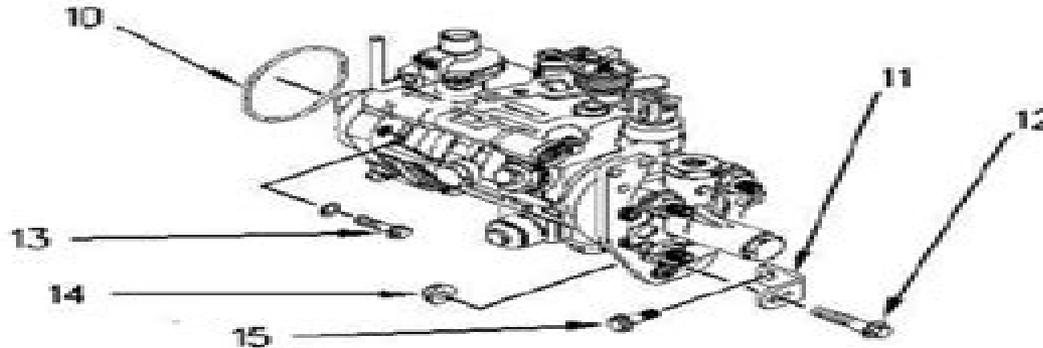
**Note:** Install Tooling (A) through the camshaft gear. Install Tooling (B) through the crankshaft web.

### Required Tools

**A** Timing Pin (Camshaft) 1

**B** Timing Pin (Crankshaft) 1

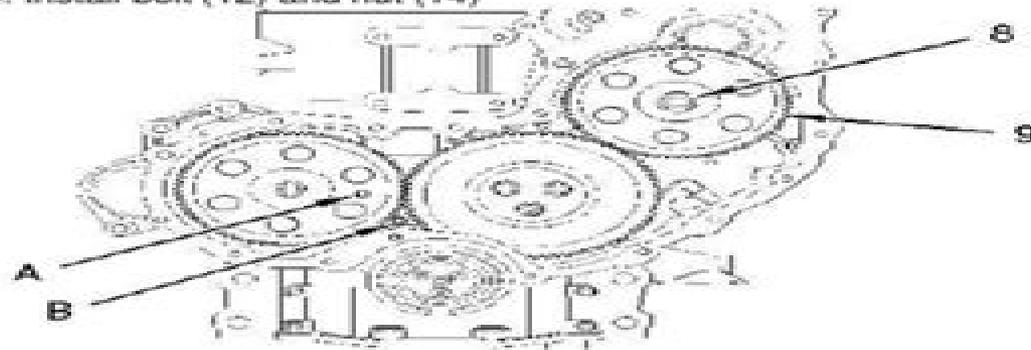
**C** Crankshaft Turning Tool 1



2. Install O-ring seal (10) on the fuel injection pump. Position the fuel injection pump on the front housing. Install bolts (13). Tighten the bolts to a torque of 25 N·m (18 lb ft).

3. If necessary, install bolt (15) and bracket (11) on the cylinder block. Tighten the bolt to a torque of 44 N·m (32 lb ft).

4. Install bolt (12) and nut (14)



# Delphi Injector Pump Repair Manual

**AW Chickering**



## **Delphi Injector Pump Repair Manual:**

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