

Specifications Section

Engine Design

SMCS Code: 1201

02399532

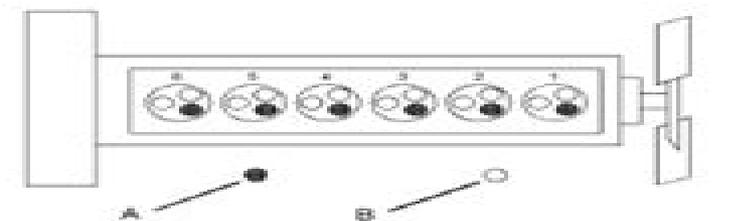


Illustration 1
Cylinder And Valve Location
(A) Exhaust valve.
(B) Inlet valve.

g01198472

Bore	110 mm (4.3 inch)
Stroke	127 mm (5.0 inch)
Displacement	7.25 L (442 cu in)
Number of cylinders	6
Cylinder arrangement	In-line
Valves per cylinder	3

In order to check the engine valve lash setting, the engine must be cold and the engine must be stopped. Engine valve lash settings

Inlet	0.38 ± 0.08 mm (0.015 ± 0.003 inch)
Exhaust	0.64 ± 0.08 mm (0.025 ± 0.003 inch)

Type of combustion	Direct Injection
Firing Order	1 - 5 - 3 - 6 - 2 - 4

The crankshaft rotation is viewed from the flywheel end of the engine. Crankshaft rotation

Note: The front end of the engine is opposite of the flywheel end of the engine. The left side of the engine and the right side of the engine are viewed from the flywheel end of the engine. The number one cylinder is the front cylinder.

Fuel Transfer Pump (Fuel Transfer Pump and High Pressure Oil Pump)

02510030

SMCS Code: 1256

Part No.: 134-0467

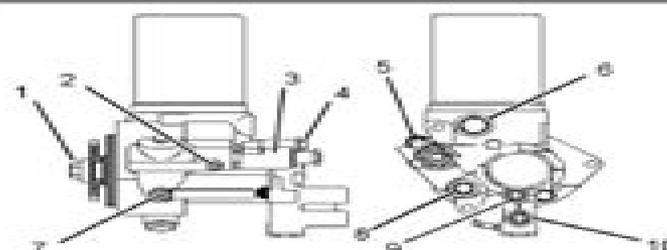


Illustration 2

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- (1) Tighten the bolt to the following torque. 108.8 ± 13.6 N-m (80 ± 10 lb ft)
 - (2) Tighten the plug to the following torque. 6.0 ± 0.7 N-m (53 ± 6 lb in)
 - (3) Injection actuation pressure control valve (IAPCV)
 - (4) Tighten the bolt to the following torque. ... 24.5 ± 2.5 N-m (18.0702 ± 1.8439 lb ft)
 - (5) Tighten the valve to the following torque. 50 ± 5 N-m (37 ± 4 lb ft)
- Note:** Lubricate the seals prior to assembly. The coil and the valve assembly must be assembled as a matched set.
- (6) Tighten the inlet of the oil pump to the following torque. 26 ± 3 N-m (19 ± 2 lb ft)
 - (7) Tighten the plug to following torque. 10.75 ± 1.25 N-m (95 ± 11 lb in)
 - (8) Tighten the outlet of the fuel pump to the following torque. 17.5 ± 2 N-m (13 ± 1.5 lb ft)
 - (9) Tighten the outlet of the oil pump to the following torque. 23 ± 2 N-m (17 ± 1 lb ft)
 - (10) Tighten the inlet of the fuel pump to the following torque. 17.5 ± 2 N-m (13 ± 1.5 lb ft)

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