

Illustration 1

g02846078

2. Loosen clamp (1) .
3. Loosen clamp assemblies (2) and remove bellows (3). Discard clamp assemblies (2) and bellows (3) .
4. Remove elbow assemblies (4) and (6). Remove the O-ring seals.
5. Remove bolts (5) .

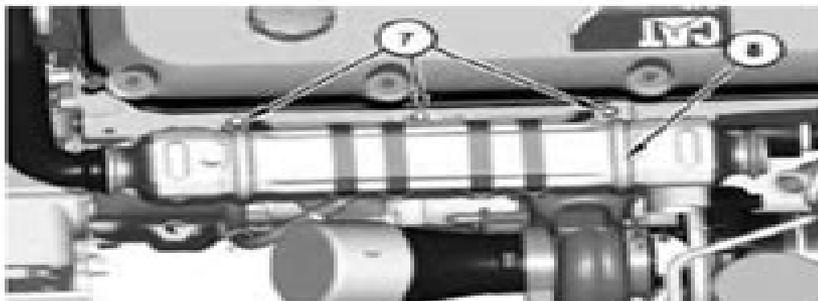


Illustration 2

g02169114

6. Remove nuts (7). Remove exhaust gas cooler (8) .

## Installation Procedure

1. Install exhaust gas cooler (8) in reverse order of removal.
  - a. Apply Tooling (A) to the bores of elbow assemblies (4) and (6), and the O-ring seals.
  - b. Install bellows (3) with the flow arrow pointing towards the exhaust cooler. Total misalignment of the bellows is 1.50 mm (0.060 inch) lateral and 1.50 mm (0.060 inch) axial.

# Caterpillar C13 Repair Manual

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