

## Typical generator fault finding procedure

Listed below are typical faults which may occur together with the action required to remedy the fault.

### ENGINE

Fault	Possible cause
Engine will not turn	a) Battery discharged. Loose or incorrect cable connections. Electrical fault in starting circuit. b) Faulty starter motor. c) Starter pinion will not engage on flywheel starter ring.

#### Action

- a) Check voltage.
  - Voltage at battery terminals. If no voltage change or put on charge.
  - Voltage at starter motor terminals.
- b) If voltage present:
  - Check all connections.
  - Change starter motor.
- c) Turn engine by the tools provided and repeat attempt to start. Replace starter motor if fault remains.

Fault	Possible cause
Engine will not fire	a) No fuel reaching injectors. Fuel supply line blocked. b) Air lock in fuel line. c) Fuel filters choked. d) Water in fuel. e) Air cleaners choked. f) Fuel pump timing out. g) Lift pump faulty.

#### Action

- a) Operate excess fuel device.
- b) Check that fuel tap is 'on' and adequate amount/head of fuel is in tank.
- c) Bleed fuel system.
- d) Change filter elements on engine. Drain contaminated fuel. Empty fuel filter bowls and change elements.
- e) Clean air cleaners.
- f) Reset timing.
- g) Change lift pump.

# Cat Generator Fault Finding Manual

**Katrin Zwirgmaier**



## Cat Generator Fault Finding Manual:

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