



5. The main body automatically restarts when ISW finishes.
6. Check the firmware version in the service mode to see if the ISW is completed successfully.

3.3 Error list

When an error occurs during USB memory ISW operation, the malfunction code is displayed on the touch panel.

(1) Overall control board firmware abnormality

When the main body detects an overall control board firmware abnormality after turning ON the power switch, the power save LED turns ON with nothing displayed on the LCD of the operation panel (ISW stand-by condition). For details of the power save LED display, refer to the table below.

No.	Operation	Power save LED status
1	CPU in initialization when the power is turned on	OFF
2	Flash memory in checking	OFF
3	When an error is detected while in memory check (ISW standby status)	Blinks in orange
4	Reading file from USB memory	Lighting in green
5	ISW processing (deleting flash memory and writing firmware)	Lighting in green (deleting flash memory) Blinks in green (writing)
6	When abnormality is detected while in data transmission	Flashing alternately in red and green
7	The type name of transferred data is abnormal	Blinks in red
8	When an error is detected while in writing firmware	Blinks in red
9	Memory check successfully completed; while in rebooting	OFF

(2) Error list

The following table shows error codes.

Error code	Description	Applicable program
41	Input data format abnormality	Common
42	Input data model name abnormality	
43	Input data board name abnormality	
64	Rewritten address error	F (DFCB)
B1	Input device abnormality, such as input time-out	Common
C1	Flash ROM deletion failure	I (OACB)
C2	Flash ROM writing error	
C3	Checksum abnormality	
C4	Output device abnormality, such as output time-out	Common
E0	No completion of writing the Flash ROM	F (DFCB)
E1	Program SUM check error	C (PRCB) /H (FDCB) /B (SOCB) /N (FNOCB) /S (LSCB)
E2	Flash ROM deletion failure	
	Flash ROM writing error	
E3	Blanc check error	F (DFCB)
	Communication error	C (PRCB) /H (FDCB) /B (SOCB) /N (FNOCB) /S (LSCB)
F6	Output device abnormality, such as output time-out	Common
100	Network/USB memory connection error	Common
101	Network/USB memory file error	
102	Communication error with the USB memory	

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Victor M. Corman



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