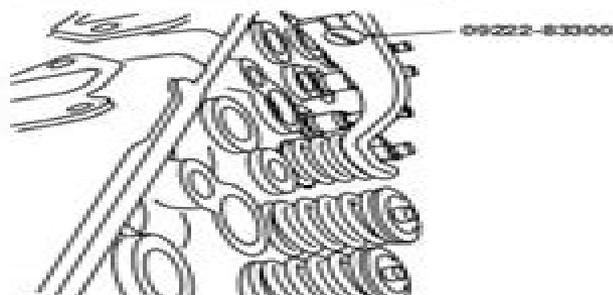


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4. Install the retainer, valve spring and valve cotter using the special tool (09222-83300).



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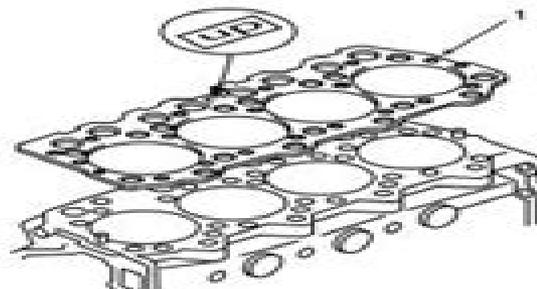
INSTALLATION ECASBP2F

1. Assembly is performed in the reverse order of disassembly.
2. Installation of cylinder head gasket.

CAUTION

When installing the cylinder head gasket (1), cylinder head installing surface should be free from any impurities or foreign materials such as oil.

- a. Assemble the cylinder head so that "UP" mark of the cylinder head gasket faces to the cylinder head.



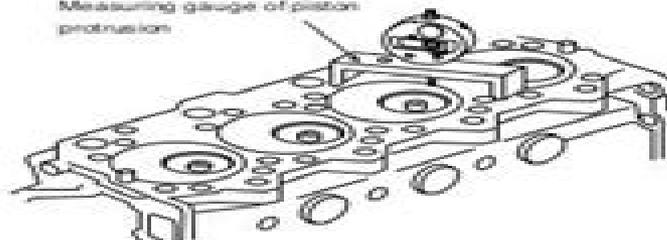
SUDEMP06L

- b. Selection and assembly of cylinder head gasket.
Select the cylinder head gasket according to the piston protrusion amount.

Average piston protrusion	Gasket size	Gasket thickness
0.466-0.526	A	1.35±0.03
0.526-0.588	B	1.40±0.03
0.588-0.648	C	1.45±0.03

Unit : mm

Measuring gauge of piston protrusion



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NOTE

If the max protrusion of the piston is 0.05mm more than average protrusion, then use the grade up (A→B) gasket.

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