



## Safety Interlocking Switch GS (Non-contact) Instruction Manual

Detailed information and use of the GS (Non-contact) is also described in the "GS (Non-contact) User's manual". In order to acquire the "GS (Non-contact) User's manual", download it from the KEYENCE website or call the nearest KEYENCE office.  
KEYENCE website: [www.keyence.com/global.jsp](http://www.keyence.com/global.jsp)

This manual explains items such as the handling, operation, and precautions for the Safety Interlocking Switch GS (Non-contact). Read this manual carefully and thoroughly understand its contents to use the GS (Non-contact) to the full extent of its capabilities.  
Also, keep this manual in a safe place for future reference.  
Ensure that the end user of this product receives this manual.

This manual is the original instruction manual.

### Symbols

|  |                                                                                                            |
|--|------------------------------------------------------------------------------------------------------------|
|  | It indicates a hazardous situation which, if not avoided, will result in death or serious injury.          |
|  | It indicates a situation which, if not avoided, could result in product damage as well as property damage. |
|  | It indicates cautions and limitations that must be followed during operation.                              |
|  | It indicates additional information on proper operation.                                                   |
|  | It indicates tips for better understanding or useful information.                                          |

### Safety Precautions

#### General precautions

- KEYENCE does not guarantee the function or performance of the GS (Non-contact) if it is used in a manner that differs from the GS (Non-contact) specifications contained in this manual or if the GS (Non-contact) is modified by the customer.
- The GS (Non-contact) can only be used in combination with dedicated actuators. It cannot be used in combination with other actuators or similar devices.
- Do not bypass the GS (Non-contact), remove it or change its installation orientation after installation.
- Do not use a replacement actuator to bypass the GS (Non-contact). Store replacement actuators strictly to prevent their easy access.
- When using the GS (Non-contact) to protect machine operators against a hazard or hazardous zone or when using the GS (Non-contact) as a safety component for any purpose, always follow the applicable requirements of the laws, rules, regulations and standards in the country or region where the GS (Non-contact) is used. For such regulations, you should directly contact the regulatory agency responsible for occupational safety and health in your country or region.
- Depending on the type of machine on which the GS (Non-contact) is installed, there may be special safety regulations related to the use, installation, maintenance, and operation of the safety component. In such a case, you must fulfill such safety regulations. The responsible personnel must install the GS (Non-contact) in strict compliance with such safety regulations.
- The responsible personnel must do the training to the assigned personnel for the correct use, installation, maintenance, and operation of the GS (Non-contact).
- The user of the machine must receive specialized training related to the GS (Non-contact), and must then understand and adhere to the safety restrictions, laws, and regulations in the country or area in which the GS (Non-contact) is being used.
- If the GS (Non-contact) does not operate correctly, the user of the machine must report this information to the party responsible for the use of the GS (Non-contact) and immediately stop the machine.

- The GS (Non-contact) is designed with the assumption that it would be correctly installed in accordance with the installation procedures described in this manual and correctly operated according to the instructions in this manual. You must perform an appropriate installation of the GS (Non-contact) after performing a sufficient risk assessment for the target machine.
- Be sure to absolutely confirm that there is nobody in the hazardous zone, before you remove the GS (Non-contact) from the machine for replacement or disposal.

- When disposing the GS (Non-contact), always follow the applicable requirements of the laws, rules, regulations and standards in the country or region where the GS (Non-contact) is used.
- Dispose of this product as industrial waste.

#### Environment of use

- Do not use the GS (Non-contact) in an environment (temperature, humidity, interfering light, etc.) that does not conform to the specifications contained in this manual.
- Do not use a device that emits strong electromagnetic waves near the GS (Non-contact).
- This product is not intended for use as an explosion-proof product. Do not use this product in a hazardous location and/or potentially explosive atmosphere.
- Do not use the GS (Non-contact) in the presence of substances, such as heavy smoke, particulate matter, or corrosive chemical agents, that may induce deterioration in product quality.
- Be sure to absolutely confirm that there is nobody in the hazardous zone, before the interlock is released (i.e. the machine system restarts) by the interlock reset mechanism.
- Indoor use only.

#### Target machines for installation

- It must be possible to perform an emergency stop on the machine to which the GS (Non-contact) is installed at any and all operation points during the operation cycle. Also, do not use the GS (Non-contact) on machines that have irregular stop times.
- Do not use the GS (Non-contact) to control (stop forward motion, etc.) trains, cars and other transportation vehicles, aircraft, equipment for use in space, medical devices, or nuclear power generation systems.

#### Circuit design and wiring

- Be sure to turn the power supply off before performing electrical wiring.
- Perform electrical wiring according to the electrical conventions, restrictions, standards, and laws in the country or area in which the GS (Non-contact) will be used.
- Use cables with length less than or equal to the specification in this manual. Usage of cables longer than the specified value may cause the improper operation of safety functions and may cause a dangerous situation.

### Precautions on Regulations and Standards

#### CE Marking

KEYENCE Corporation has confirmed that this product complies with the essential requirements of the applicable EU Directive(s), based on the following specifications. Be sure to consider the following specifications when using this product in the Member States of European Union.

- Machinery Directive
- RE Directive

The GS (Non-contact) is a safety component defined in the EU Machinery Directive Annex V and has been certified by TÜV SÜD Product Service GmbH. The GS (Non-contact) complies with the following EN Standards.

- EN 61508
- EN 62061
- EN ISO 13849-1
- EN ISO 14119
- EN 60947-5-3
- EN 300 330

The full text of the EU declaration of conformity is available at the following internet address: <http://www.keyence.com/doc>

- Frequency band of operation 123kHz
- Maximum radio-frequency power 60 dBpV/m

These specifications do not give any guarantee that the end-product with this product incorporated complies with the essential requirements of RE and Machinery Directive. The manufacturer of the end-product is solely responsible for the compliance on the end-product itself according to these Directives.

#### CSA Certificate and North American Regulations

The GS (Non-contact) complies with the following UL and CSA standards and regulations, and has received CSA certification.

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