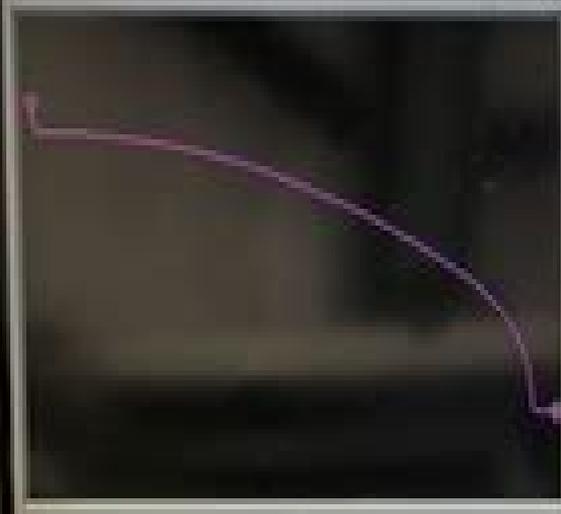


ACTUAL POSITION		DIST TO GO		SPINDLE	
X	22.3998	WD X	-1.6816	S:	62
Z	-2.3870	Z	-4.3619		
NEXT BLOCK		FEEDRATE			
WD X	-0.3164	F:0.0145			
Z	-0.0707				
		INCH/REV			



CYCLE CUTTING		
AREA	INNER CUT ST 2	
TOOL WDN	2FIN X	
FEED-REV	0.0100FIN 2	0.0000
G-SPD-MIN	3000FEED-M	0.1000
G-DIRECT	UNKNOWN	
CUT ST X	19.7000	
+	X26.375 Z0.2	
-	X26.375 Z-0.125 F100	
0	R0.06 F100	
1	R1.375 F100	
2	R11.075 I44.410 X-0.75 F100	
3	R0.125 I26.410 X-0.710 F100	
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**Xiaolong Qi**



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