

FORM 1 - PART NUMBER ACCOUNTABILITY

1. Required: Physical part number on the part (part mark/identification), that matches engineering. *Note:* This is often confused with the drawing number. Drawing number may not be the single specific part the FAI is performed on.

5. Required for Baseline/Traceability: Revision of the specific part.

2. Required: Name of the specific part.

6. Required for Baseline/Traceability: Drawing/Model that has the dimensions to make the part.

3. Required if Serialized: Serial number of the part.

4. Required for Baseline/Traceability: Unique number for the part/FAI.

9. Required: Internal job/order containing the process and inspection data used to make this part.

1. Part Number:

123X456789-10

2. Part Name:

DETAIL ASSEMBLY

3. Serial Number:

0003

4. FAIR Number:

1422

8. Required if Exists: Document number of the document that has the change.

5. Part Revision Level:

A

6. Drawing Number:

PRT-MFG-237465

7. Drawing Revision Level:

0.2

8. Additional Changes:

CHANGE #678910 REV A

9. Manufacturing Process Reference:

12345678910

10. Organization Name:

Inspectionxpert Corporation

11. Supplier Code:

678910

12. P.O. Number:

000C 0005

10. Required: Name of the site, division or actual location the part and FAI were made at.

7. Required for Baseline/Traceability: Drawing/Model revision in field 6.

12. Required for Baseline/Traceability: Purchase order number the part is contained on.

11. Required for Baseline/Traceability: The specific code issued to a supplier by the customer, identifying the supplier as a supplier to that specific customer, often referred to as an approved supplier code. *Note:* This is often confused with a company's code code vs. a specific supplier code assigned to a supplier by a customer. This code goes with the name/place in field 10.

13. Required: Mark "Detail Part" if no parts are assembled to make the part OR "Assembly FAI" if part requires more than one part to make it, then complete fields 15-18.

14. Required: Mark "Full" if the FAI contains all features to make the part/FAI OR "Partial" if it only includes part of the features. If Partial complete Reason for Partial FAI and Baseline Part Number including revision level.

Baseline Part Number including revision level. Required if a Partial: The part number, revision and previous FAI of the part that the full FAI the characteristics were accounted for, allowing only the partial.

13. Detail Part: _____

Assembly FAI: _____

14. Full FAI: _____

Partial FAI: _____

Baseline Part Number (including revision level): 123X456789-10 Revision - Ref FAI 0002

Reason for Partial FAI: Changed material thickness to .060 and added two pilot hole locations

90 if above part number is a detail part only, go to Field 19

99 if above part number is an assembly, go to the "INDEX" section below

Reason for Partial FAI. Required if a Partial: The reason, what changed or allows a partial to be done.

INDEX of part numbers or sub-assembly numbers required to make the assembly noted above:

15. Part Number:

878904000-1

16. Part Name:

DETAIL 1

17. Part Serial Number:

0001

18. FAIR Number:

0001

878904000-2

DETAIL 2

0002

0002

878904000-3

DETAIL 3

0003

0003

15. Required: Same type of requirement as Form 1 Field 1. In addition, include non-modified COTS, standard catalogue or Commercial-Off-the-Shelf (COTS) Part Number.

16. Required: Same type of requirement as Form 1 Field 2. In addition, include non-modified COTS, standard catalogue or Commercial-Off-the-Shelf (COTS) Name.

17. Required: Same type of requirement as Form 1 Field 3. In addition, include non-modified COTS, standard catalogue or Commercial-Off-the-Shelf (COTS) Name.

18. Required: Same type of requirement as Form 1 Field 4.

19. Required: Internal signature and Check for FAI Complete/ FAI Not Complete.

19. Signature: _____

_____ FAI Complete

_____ FAI Not Complete

20. Date: _____

21. Reviewed By: _____

21. Required: Internal signature.

22. Date: _____

23. Customer Approval: _____

23. Required: External customer signature.

24. Date: _____

20, 22, 24. Required: Dates when the signatures for fields 19, 21, 23 were applied.

As9102 First Article Inspection

James Culliton



AS9102 First Article Inspection:

Manufacturing Process Planning José V. Abellán-Nebot, Carlos Vila Pastor, Héctor R. Siller, 2025-02-04 Comprehensive introduction to manufacturing process planning in the context of the latest techniques being used in industry Manufacturing Process Planning is a comprehensive guide to the intricacies of the manufacturing planning process that leads readers through each stage of planning while providing practical examples that illustrate the manufacturing activities taking place at every juncture Beginning with the fundamentals the book bridges the gap between technical documents and product specifications and how the information they contain can be effectively applied on the shop floor The book focuses around four key areas selection of manufacturing processes process planning in sand casting process planning in machining and process planning in inspection Each chapter highlights best practices for activities such as casting mold design machining sequence identification geometrical validation CNC programming the preparation of inspection reports and more Special attention is paid to manufacturing cost estimation and pricing ensuring that the production process is not only feasible but also cost effective To enhance the learning experience the book comes complete with an active learning project brief and tutorial sessions covering casting simulation pattern design and CNC simulation using freely available software Manufacturing Process Planning includes information on Fundamentals of casting including heating the metal pouring the molten metal solidification and cooling determining casting quality and performing cleaning operations Definition and selection of workholding systems covering principles of workholding types of workholding systems and general purpose of workholding devices for turning and milling Machine and cutting tool selection and process parameter selection covering specific guidelines in turning milling and drilling Documents for process planning including process flow charts routing sheets and operation and tooling lists Providing a hands on approach to mastering the principles of manufacturing process planning Manufacturing Process Planning is an ideal resource for undergraduate and graduate academic courses that incorporate a lab component as well as production planning supervisors and managers looking to hone their knowledge base

A Practical Field Guide for AS9100C Erik V. Myhrberg, 2010-02-08 The purpose of this field guide is to assist the reader step by step in implementing a Quality Management System QMS in conformance with AS9100C This field guide has been created in order to foster an inner reliance between senior management middle management functional teams and the individual Users of the field guide will find within it practical tools tips and techniques useful for not only implementing a QMS but also for maintaining one What separates this field guide from most other books on AS9100 and its implementation are the flow charts showing the steps to be taken in implementing a QMS to meet a sub clause s requirements You need to turn out aerospace conforming parts on time every time and at a competitive cost as that s exactly what the companies that can compete now and in the future will do A Practical Field Guide for AS9100 will help to get you there **The AS9100C, AS9110, and AS9120 Handbook** James Culliton, 2014-04-10 AS9100 AS9110 and AS9120 the quality management system

QMS standards for the aerospace industry are written in the most ambiguous language possible. Indeed they don't outline how they should be implemented. Those decisions are left to the organization implementing their requirements or in some cases to a consultant. Although some consultant firms for aerospace systems are excellent there are many that purport to be experts yet proffer systems and processes that are either in contravention to the standards requirements or so unwieldy that they render the process impotent. In an effort to simplify these issues this book proposes practices that have been described as opportunities for improvement or best practices by registration auditors in the past. It includes a discussion of each of the three standards clauses suggests best practices to comply with them outlines common findings associated with them and provides an overview of the changes to AS9100C from AS9100B.

Forensic Systems Engineering William A. Stimson, 2018-02-06 A systems level approach to reducing liability through process improvement. *Forensic Systems Analysis: Evaluating Operations by Discovery* presents a systematic framework for uncovering and resolving problematic process failures. Carefully building the causal relationship from process to product the discussion lays out in significant detail the appropriate and tactical approaches necessary to the pursuit of litigation with respect to corporate operations. Systemic process failures are addressed by flipping process improvement models to study both improvement and failure resulting in arguments and methodologies relevant to any product or service industry. Guidance on risk analysis of operations combines evaluation of process control stability capability verification validation specification product reliability serial dependence and more providing a robust framework with which to target large scale nonconforming products and services. Relevant to anyone involved in business manufacturing service and control this book covers process liability and operations management from both engineering and legal perspectives. Offers analyses that present novel uses of traditional engineering methods concerning risk and product quality and reliability. Takes a rigorous approach to system tactics and constraints related to product and service operations and identifies dysfunctional processes. Offers both prescriptive and descriptive solutions to both the plaintiff and the defendant. The global economy has created an environment in which huge production volume complex data bases and multiple dispersed suppliers greatly challenge industrial operations. This informative guide provides a practical blueprint for uncovering problematic process failures.

Aerospace Engineering, 2001 **A Practical Field Guide for AS9100** Erik V. Myhrberg, Dawn Holly Crabtree, 2006 What separates this field guide from most other books on AS9100 are the flowcharts showing the steps to be taken in implementing a QMS to meet subclause requirements and the process control tips that assist the reader to meet the intent of AS9100 and gain competitive advantage. Jacket *Aerospace First Article Inspection Requirement G-14 Americas* Aerospace Quality Standards Committee (AAQSC), 2004 This SAE Aerospace Standard AS establishes requirements for performing and documenting the First Article Inspection FAI. **(R)**

Aerospace First Article Inspection Requirement SAE Aerospace, International Aerospace Quality Group, 2004 **(R)**

Aerospace First Article Inspection Requirement, *Aerospace First Article Inspection Requirements G-14 Americas*

Aerospace Quality Standards Committee (AAQSC),2003 This SAE Aerospace Standard AS establishes documentation requirements for the First Article Inspection FAI The purpose of the First Article Inspection is to provide objective evidence the all engineering design and specification requirements are properly understood accounted for verified and documented The purpose of this document is to provide a consistent documentation requirement for aerospace components First Article Inspection It is the intent that the documentation generated will be a quality record of the supplier and customer for review of accountability and planning for performing periodic surveillance and audits to verify conformance for evaluating root cause and corrective action for any non conformance and for problem investigations

Aerospace series - quality systems - first article inspection ,2007 **Aerospace Series - First Article Inspection Requirements** G-14 Americas Aerospace Quality Standards Committee (AAQSC),2023 This standard establishes the requirements for performing and documenting FAI It is emphasized the requirements specified in this standard are complementary not alternative to customer and applicable statutory and regulatory requirements This standard was revised to emphasize and enhance the First Article Inspection FAI planning evaluation and re accomplishment activities aligning requirements to the 9100 standard Additional changes to the standard requirements definitions and associated notes were incorporated in response to stakeholder needs

Feature Selection Process for First Article Inspections Christopher Mires Kissick,2014

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