

Installation & Maintenance Instructions

SERIES

8344

I&M No. V7544—Sec. 1
(Section 1 of 2)

ASCO Red Hat
NEXT GENERATION

4-WAY HEAVY DUTY SINGLE SOLENOID VALVES
1/4", 3/8", 1/2", 3/4" OR 1" NPT
1/4", 3/8" OR 3/4" ORIFICE

NOTICE: See separate solenoid installation and maintenance instructions for information on: Wiring, Solenoid Temperature, Cause of Improper Operation and Coil Replacement.

DESCRIPTION

Series 8344 valves are packless, solenoid pilot controlled, heavy duty, 4-way valves with forged brass valve bodies and poppet type main discs. The main discs are power driven in both directions by line pressure. No return springs are required. Valves may be provided with a general purpose/watertight, open frame, or watertight/explosionproof solenoids.

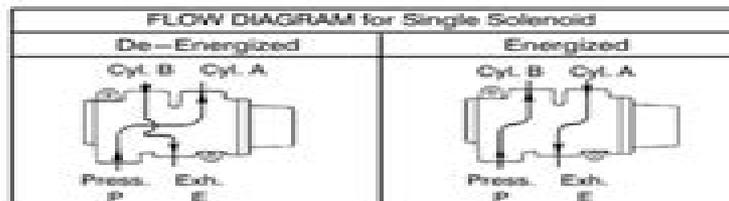
OPERATION

Solenoid De-Energized: Flow is from Pressure P to Cylinder A and from Cylinder B to Exhaust E.

Solenoid Energized: Flow is from Pressure P to Cylinder B and from Cylinder A to Exhaust E.

Minimum on time for valve is 0.3 seconds on air service and 1.0 seconds on liquids.

IMPORTANT: Minimum operating pressure differential is 10 psi on air, gas or water and 25 psi on hydraulic oil (500 S.S.U.).



Manual Operator (optional feature)

Manual operator allows manual operation when desired or during an electrical power outage. To engage manual operation (open the valve), turn lever clockwise until it hits a stop. Valve will now be in the same position as when the solenoid is energized. To disengage manual operator (close the valve) turn lever counterclockwise until it hits a stop.

CAUTION: For valve to operate electrically, manual operator lever must be fully rotated counterclockwise.

SPEED/FLOW CONTROL—METERING DEVICE

Speed/flow-control valves (2) may be added to allow full unrestricted flow in one direction and controlled flow in the opposite direction. These valves must be in the "A" and/or "B" cylinder piping, between the solenoid valve and the cylinder.

IMPORTANT: Do not install the speed control or any other restrictive device in either the pressure (inlet) connection or the exhaust (outlet) connection of the valve. Restricting either of these lines may cause valve malfunction.



INSTALLATION

Check nameplate for correct catalog number, pressure, and service. Never apply incompatible fluids or exceed pressure rating of the valve. Installation and valve maintenance to be performed by qualified personnel.

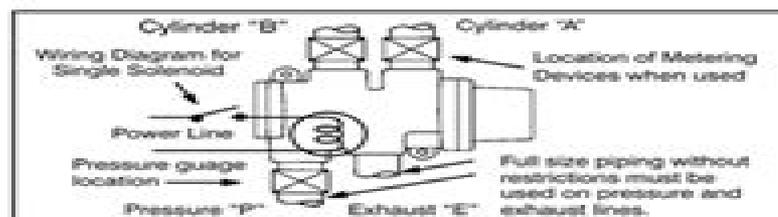
Positioning

This valve is designed to perform properly when mounted in any position. However, for optimum life and performance, the operator should be mounted vertically and upright to reduce the possibility of foreign matter accumulating in the pneumatic operator.

Piping

Connect piping or tubing to valve according to markings on valve body. Refer to flow diagrams. Apply pipe compound sparingly to male pipe threads only. If applied to valve threads, the compound may enter the valve and cause operational difficulty. Avoid pipe strain by properly supporting and aligning piping. When tightening the pipe, do not use valve or pneumatic operator as a lever. Locate wrenches applied to valve body or piping as close as possible to connection point.

To insure proper operation of the valve, the pressure and exhaust lines must be full area without restriction. A minimum differential pressure as stamped on the nameplate must be maintained between pressure and exhaust at the moment of shifting. Air reservoirs must have adequate capacity to maintain this minimum pressure during shifting. To check pressure during shifting, install a pressure gauge in the pressure piping as close to the valve as possible.



MAINTENANCE

WARNING: To prevent the possibility of death, personal injury or property damage, depressurize valve (main and auxiliary pressure lines), and vent fluid to a safe area before servicing the valve.

NOTE: It is not necessary to remove the valve body from the pipeline for repairs.

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