

5. Carefully press or tap grease seal into place with a proper seal driver until seal is seated in bottom of bore.
6. Install hub or wheel on spindle. Be careful not to damage grease seal lip when moving the hub over the end of spindle and threads.
7. Pack cavity in hub between bearings one-half full with grease.
8. Pack the outer wheel bearing with grease. Install the outer wheel bearing.
9. Install bearing thrust washer. Hand-tighten wheel nut.



10. Rotate hub or wheel counterclockwise and torque wheel nut to 27-31 N•m (20-23 lb-ft).
11. Back up wheel nut until it is loose.
12. While turning the hub or wheel counterclockwise, torque the wheel nut to 2.3-2.8 N•m (20.4-24 lb-in).
13. Back up wheel nut to nearest slot and install new cotter pin. Bend cotter pin tabs.
14. Check for correct bearing adjustment by rotating the wheel by hand. Wheel should rotate freely or with only slight "drag." Adjust wheel nut as necessary to avoid binding in bearings.
15. Pack the area around wheel nut with grease.
16. Install hub cap and tighten fasteners.
17. Mount wheel and tire. See Group 22 for mounting procedures and nut torques.

Wheel Bearing Adjustment

The steer wheel bearings are retained and adjusted by the wheel nut.

NOTE

Clean and repack the wheel bearings before performing a wheel bearing adjustment. See Wheel Bearing Lubrication in this section for the complete procedure.

1. Make sure the truck is parked on a level, hard surface, the upright is fully lowered, the drive wheels are checked, and the steer wheels are jacked and blocked securely. Refer to Lifting, Jacking, and Blocking, Group 5A, for safe procedures.
2. Remove hubcap.
3. Remove and discard cotter pin.
4. Loosen wheel nut.
5. Hit the top of wheel to loosen the bearings. This moves the bearings free of their seated, running position.
6. Rotate hub or wheel counterclockwise and torque wheel nut to 27-31 N•m (20-23 lb-ft).
7. Back up wheel nut until it is loose.
8. While turning the hub or wheel counterclockwise, torque the wheel nut to 2.3-2.8 N•m (20.4-24 lb-in).
9. Back up wheel nut to nearest slot and install new cotter pin.
10. Check for correct bearing adjustment by rotating the wheel by hand. Wheel should rotate freely or with only slight "drag." Adjust wheel nut as necessary to avoid binding in bearings.
11. Bend cotter pin tabs over.
12. Pack the area around wheel nut with grease.
13. Install hubcap and tighten fasteners.

Ec120 Floats Manual

**Christopher H. Converse, Woods Hole
Oceanographic Institution**



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