

3878300 TRUCK SERIES (EXCEPT G-10)

ASSEMBLY INSTRUCTIONS

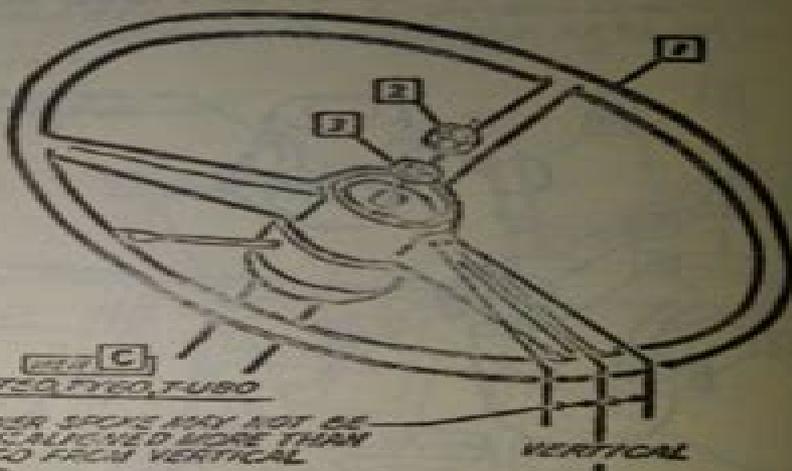
3878300 TRUCK SERIES (EXCEPT G-10)

- ④ ⑤ ① 9742197 STEERING WHEEL AS FORD-UP-317, C-2-L-M-S-V-K&O, C-L-M&O
- ① 3889935 C-10
- ② 9742170 A-10-20, C30
- 743330 P10
- 743331 P20-30
- 9743039 T-H50, T-Y60, T-U80
- ▲ ② 114490 NUT
- ③ 415919 WASHER
- ④ 6256574 SPRING P10-30
- ⑤ 264831 SEAT P20-30
- ⑥ 369210 COVER-WATERPROOF (6T 50 IN.)

- ⑦ 539451 MASKING TAPE 1/4 IN. TO BE PLACED AROUND STEERING WHEEL BEHIND HORN BUTTON
- ⑧ 3764448 SLEEVE C10-20-30 80



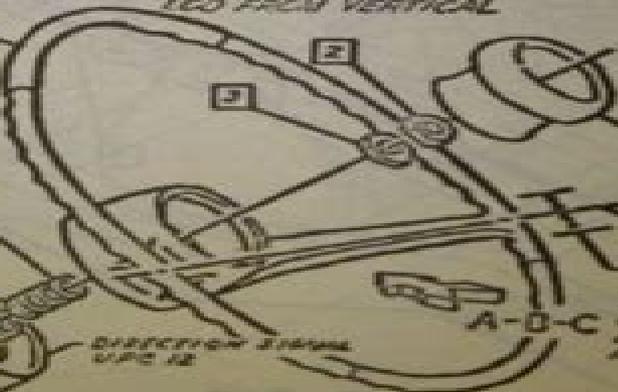
⑦ 1/2 IN. TO COVER HORN BUTTON



LOWER SPOKE MAY NOT BE MISALIGNED MORE THAN 1/4" FROM VERTICAL



P10-20-30 HORN COVERS



WHEN STEERING SHAFTS ARE PROPERLY ASSEMBLED & THE STEERING GEAR SET FOR STRAIGHT AHEAD POSITION, ALL MARKS WILL BE AT 12 O'CLOCK POSITION (EXCEPT P20-30) AND AT 6 O'CLOCK POSITION FOR P20-30.

30-40 LBS FT

A STRAIGHT LINE DRAWN ACROSS THE POINTS WHERE THE SEARS MEET THE END OF STEERING WHEEL HOUSING WILL BE MISALIGNED MORE THAN 1/4" FROM HORIZONTAL

CHEVROLET MOTOR DIVISION, GM-C		UPC	SAY	IN.	WHEEL LOCKS	APPL.	OR	OR
STEERING WHEELS		9						
FOR ALL		A21						
QTY	5-79	W3	REF. 24.	L-4311	L-4324			
SAY	REC. 5-13-79							

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