

Installation

Set up touch probe

1. Mount the touch probe onto the front left corner of the table (See Figure 1).
2. Route signal cable from the probe to the CCU (compact control unit) electronics cabinet at the backside of the machine.
3. Following wiring diagram B in the Appendix, wire the female Molex connector (WIR-0051) with the signal wire coming from the touch probe. Install voltage drop resistor (ELE-0309) to pins one and two of the connector. Wire a 24 volt line from the power supply, mounted on the left side wall of the electronics cabinet, to the connector.
4. Plug the connector--that was just wired--to the prewired male Molex connector coming from interface connector X121 of the CCU module face panel (See Appendix wiring diagram A).

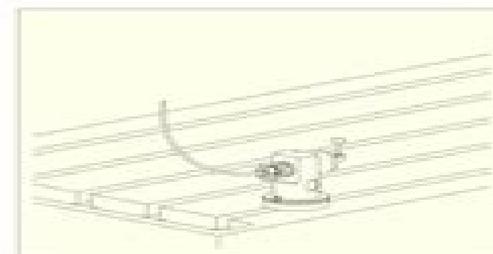


Figure 1 Mount touch probe at the front left corner of the table.

Go into ISO side of NCK

1. Go into the ISO side of the NCK (numerical control kernel). For MMC103, press the  System hard key. For MMC100, press SHIFT + SYSTEM/ALARM hard keys.
2. Press CNC ISO > CNC ISO ✓ soft keys, then press the  Input hard key. Wait as the control switches over to the ISO side.
3. Press the Startup soft key.
4. Enter the password for manufacturer level access. For MMC103, press the  System hard key. For MMC100, press SHIFT + SYSTEM/ALARM hard keys.
NOTE: If the message bar--located at the bottom of the display screen--displays the message "Actual access level: Manufacturer," then the password is already set. Continue to "Verify machine data" below.
5. Press the Set Password soft key.
6. Enter password into the designated field. Type SUNRISE, in all uppercase lettering, in the password field.
7. Press the  Input hard key, then press the OK soft key.

Verify machine data

1. For MMC103, press the  System hard key. For MMC100, press SHIFT + SYSTEM/ALARM hard keys.
2. Press the Startup soft key.

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John Haynes



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