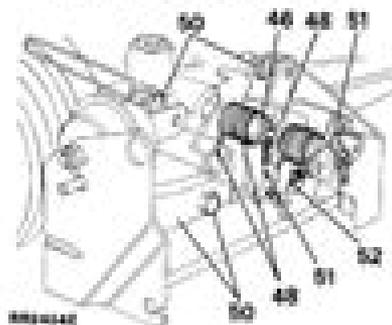




44. Grease new oil seal with Adhesive L3 or Greasease L33. Push seal onto shaft, into counterbore until seal is 0.2 mm (0.020 in) below face of piston.

Throttle levers and bracket - assemble

45. Fit stop lever to throttle shaft, a new felt washer and secure with throttle shaft nut.
46. Holding stop lever on stop, tighten throttle shaft nut securely. Bend over tabs to lock nut in position.
47. Fit rebound throttle return spring noting that small hooked end of spring is toward piston.
48. Locate hooked end of rebound spring on stop lever. Wind up straight end one full turn and locate in appropriate slot.
49. Fit counternut to interconnecting nut of throttle cable shaft.
50. Secure throttle bracket assembly to piston. Secure with three retaining bolts.
51. Ensure hooked end of rebound spring is retained by lever, wind spring up one full turn and locate free end in appropriate slot.
52. Fit exhaust spring. Lightly grease throttle return and exhaust springs with Adhesive L3 or Greasease L33.



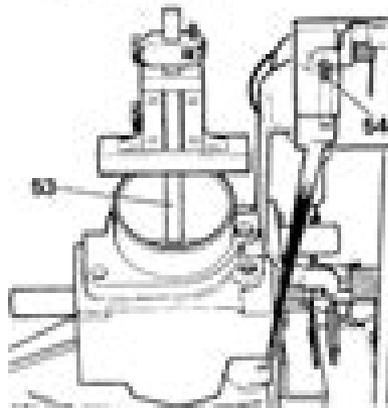
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NOTE

If new throttle levers have been fitted, minimum throttle setting of dial must be checked to ensure it is 92° to

53. Using a depth gauge or depth micrometer, check dimension from result of bore to top and bottom of valve disc. Dimension must be within 0.2 mm (0.020 in) total indicator reading across diameter of disc.
54. If dimension is out of limits, adjust until set some below stop lever.



Refit

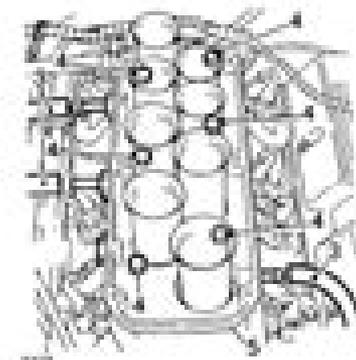
55. Reconnect and adjust cruise control actuator link. See *Actuator Link Setting*.
56. Clean port faces of piston and cam housing. Apply 'Hy-Gard' sealant, with piston chamber. Tighten bolts to 28 Nm.
57. Reverse remove procedure.

RAM HOUSING

Service repair no - 15.75.04

Remove

1. Disconnect battery negative lead.
2. Remove piston chamber. See *Piston Chamber*.
3. Remove hoses from ram housing.
4. Remove via through bolts (with gear washers) securing ram housing to intake manifold.



5. Remove ram housing from intake manifold.
6. Place a protective cover over inlet bores to prevent ingress of dirt.

Refit

7. Clean all mating faces.
8. Apply 'Hy-Gard' sealant to intake manifold face.
9. Fit ram housing. Tighten bolts, working from two centre bolts, diagonally towards outer four bolts.
10. Tighten to 28 Nm.

INTAKE MANIFOLD

Service repair no - 30.15.05

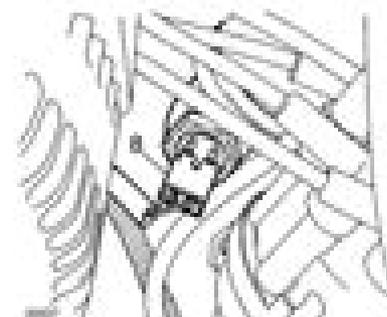
Remove

1. Depressure fuel system. See *Depressuring Fuel System*.
2. Disconnect battery negative lead.
3. Drain cooling system. See *COOLING SYSTEM, Repair, Radiator*.
4. Remove piston chamber. See *Piston Chamber*.
5. Remove ram housing. See *Ram Housing*.



CAUTION: Place a protective cover over intake manifold openings to prevent the ingress of dirt.

6. Disconnect the fan temperature sensor and replace multiplex.
7. Remove fuel pressure regulator. See *Fuel Pressure Regulator*.



8. Disconnect multiplex from coolant temperature sensor.
9. Disconnect instrument pack temperature sensor.
10. Disconnect coolant sensor multiplex.

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M Tight



Discovery Workshop Manual:

Defender: Data and maintenance, Engine and engine systems. Vol 2. Transmission, Chassis and body, Air conditioning and electrical equipment ,1993 **Land Rover Discovery** Brooklands Books Ltd,1995 Covers all petrol and diesel powered Discovery models manufactured up to the start of the 1994 model year Land Rover Discovery Workshop Manual British Leyland Motors,Rover Group Ltd,2003-04-01 *Land Rover Discovery Workshop Manual* ,1994

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