

2. Remove any drive belt dust accumulation from the stationary sleeve, movable sleeve, and bearings using parts-cleaning solvent only.

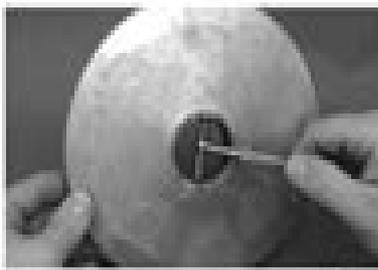
**CAUTION**

Do not use steel wool or a wire brush to clean components having a bearing. Damage to the bearing will result.

3. Inspect stationary sleeve, movable sleeve, and cover for cracks or imperfections in the casting.

4. Inspect the cast iron gear for wear or break.

5. Inspect the bearing in the cover for wear, damage, or cracks. Measure the inside diameter of the bearing and the outside diameter of the stationary sleeve hub. The difference (clearance) must be less than 0.20 mm (0.008 in.). If cover bearing is not within specifications, replace the cover.



7. Inspect the spring for proper compression rate (specify rate L-Series System Components page).

8. Inspect all threaded areas for any cracked or stripped threads.

9. Inspect the stationary sleeve and shaft for damage or wear.



6. Inspect the bearing in the movable sleeve for wear, damage, or cracks. Measure the inside diameter of the bearing and the outside diameter of the stationary sleeve hub. The difference (clearance) must be less than 0.20 mm (0.008 in.). If movable sleeve bearing is not within specifications, replace the movable sleeve.

**ASSEMBLING**



**NOTE:**

1. Stationary sleeve	4. Cast iron	10. Nut
2. Movable sleeve	7. Set screw	11. Cover
3. Bearing	8. Lock nut	12. Lock Washer
4. Oil	9. Spacer washer	13. Movable sleeve
5. Spring	14. Spring stop	
6. Spring		

**WARNING**

Do not reuse a spindle assembly that has been returned. Always replace a used spindle assembly with a new one.

1. Apply grease Lexline HCl to the entire threaded area of the shaft.



**NOTE:** Make sure all threads are clean and free of oily residue.

2. Align the spindle assembly and movable sleeve timing marks; then place the movable sleeve, spacer washers, and spring into position on the stationary sleeve hub.

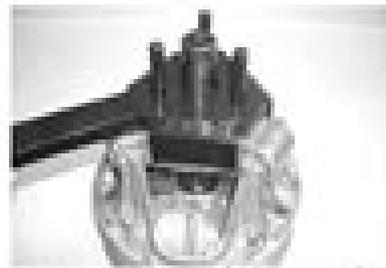


**CAUTION**

Failure to align the spindle and movable sleeve timing marks will cause drive clutch to be out of balance resulting in clutch and overhaul damage.

3. Thread the spider onto the shaft. Tighten the spider using the spider removal tool to specifications.

**NOTE:** Allow the Lexline to cure at room temperature for 24 hours.



4. Apply grease Lexline HCl to the threads of the stationary shaft above the spider. Install the spider removal nut and tighten to specifications.



# Arctic Cat Crossfire Owner Manual

**Julia Schneider**



## Arctic Cat Crossfire Owner Manual:

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