



Illustration 1

g00966223



Illustration 2

g00966224

1. If the rocker shaft will not be disassembled, install the Tooling (A) around the rocker arms (4) in order to slightly compress the springs (5). The rocker arms must be held away from the machined faces of the cylinder head (2) during installation.
2. Remove the Torx screws (1) from the rocker shaft (3).
3. Remove the rocker shaft assembly from the cylinder head.
4. Remove the pushrods (6) from the cylinder head. Place an identification mark on each of the pushrods for installation.

# Cat 432d Engine Manual

**Jiyuan Zhang**



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