

GUJARAT TECHNOLOGICAL UNIVERSITY
B. E. - SEMESTER – VII • EXAMINATION – WINTER 2012

Subject code: 171903

Date: 01/01/2013

Subject Name: Computer Integrated Manufacturing

Time: 10.30 am - 01.00 pm

Total Marks: 70

Instructions:

1. Attempt any five questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.

- Q.1** (a) What are the basic components of numerical control system Draw and discuss function of each component. **04**
- (b) Explain the term "Work Volume" with respect to robots. **03**
- (c) Enlist benefits of flexible manufacturing system. **03**
- (d) Process rationalization and standardization is a benefit derived from CAPP. Explain. **04**
- Q.2** (a) Why is part classification and coding required in GT. Explain OPTIZ system of coding. **07**
- (b) Explain with neat sketch AS/RS system used in FMS **07**
- OR**
- (b) Explain the types of flexibilities in FMS and discuss the factors on which these flexibilities depend. **07**
- Q.3** (a) List the various models of CIM. Explain anyone in detail. **07**
- (b) Explain with neat diagram retrieval type CAPP. **07**
- OR**
- Q.3** (a) What is CIM. Discuss the components of CIM. **07**
- (b) Explain with neat diagram generative type CAPP. **07**
- Q.4** (a) Draw neat sketches and explain various robot configurations. **07**
- (b) Discuss various applications of robots. **07**
- OR**
- Q.4** (a) Explain the commonly used robot programming languages giving examples. **07**
- Q.4** (b) Draw a vertically articulated robot. Explain its working showing work envelope, degree of freedom and discuss its applications. **07**
- Q.5** (a) What are canned cycles? What is the difference between a canned cycle and subroutine? Discuss how a canned cycle can be useful in writing a part program. **07**
- (b) Write a part program for component shown in Figure.1. **07**
- OR**
- Q.5** (a) What are the different geometric statements used to write part program using APT? Discuss each statement with a suitable example **07**
- (b) Explain with the help of part programming, the concept of subroutine and do loops for programming the component shown in Figure.2 **07**

Computer Integrated Manufacturing Previous Year Question Papers

Frank Greenwood



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COMPUTER INTEGRATED MANUFACTURING ALAVUDEEN, A.,VENKATESHWARAN, N.,2008-08-18 This up to date and accessible text deals with the basics of Computer Integrated Manufacturing CIM and the many advances made in the field It begins with a discussion on automation systems and gives the historical background of many of the automation technologies Then it moves on to describe the various techniques of automation such as group technology and flexible manufacturing systems The text describes several production techniques for example just in time JIT lean manufacturing and agile manufacturing besides explaining in detail database systems machine functions and design considerations of Numerical Control NC and Computer Numerical Control CNC machines and how the CIM system can be modelled The book concludes with a discussion on the industrial application of artificial intelligence with the help of case studies in addition to giving network application and signalling approaches Intended primarily as a text for the undergraduate and graduate students of mechanical production and industrial engineering and management the text should also prove useful for the professionals in the field

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Mechanical Engineers. Winter Annual Meeting,1984 Computer Integrated Manufacturing Olin H. Bray,1988 *Paper*,2000 **Technical Paper**,1983 *Advances in Instrumentation*,1988 Proceedings of the ISA Conference and Exhibit

Contemporary Business Louis E. Boone,David L. Kurtz,1997 This volume examines contemporary business It features opening vignettes and examples **Annual International Conference Proceedings** American Production and Inventory

Control Society. International Conference,1986 *ASTME Technical Digest* American Society of Tool and Manufacturing Engineers,1984 *Intelligent Manufacturing Systems 1995* I. Dumitrache,1997-06-03 Robotics Computer Integrated

Manufacturing and Artificial Intelligence were for a long time headlines in production automation and a lot of scientific events dealt with these three main topics During the last six years however methods of Artificial Intelligence have been implemented more and more in production automation especially in production planning control and supervision This has lead to new headlines about Intelligent Computer Integrated Manufacturing ICIM or Intelligent Manufacturing Systems IMS which have become important for the computer controlled factory of the future This third IFAC workshop on Intelligent Manufacturing Systems continued discussions and the exchange of research results that began with the previous two workshops in Dearborn USA in 1992 and in Vienna Austria in 1994 It included presentations about manufacturing systems operations manufacturing processes manufacturing planning concurrent engineering object oriented design simulation and fault detection

International Industrial Engineering Conference & Societies' Manufacturing and Productivity Symposium Proceedings,1989 Computer Integrated Manufacturing (CIM) in Japan V. Sandoval,1994-06-24 A presentation of relevant aspects of Computer Integrated Manufacturing CIM in Japan with comparison to Europe and the US This study includes analyses of implemented CIM systems in companies and also looks at Intelligent Manufacturing Systems IMS and future systems developments

Computer Integrated Manufacturing Michael F. Horddeski,1988 *Proceedings*,1985

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